
SUMMARY

Following customer demands and reported discrepancies we are please to introduce a revision to A1 system work shop manual. We have synchronized component part numbers and sales quantities according to Debar system. We have revised construction details, fabrication details and cutting list.

Please replace the following compulsory manual pages:
11; 20-26; 58-59; 139-146.

Please replace optional pages that also have been updated:
32-64; 66-129; 147-156; 165-169; 174; 189-194; 196-211.

PART NUMBER UPDATES

- DBA1-130R was DBA1-130
- DBA1-131R was DBA1-131
- DBA1-350N was DBA1-350
- DBA1-351N was DBA1-351
- DBA1-352N was DBA1-352
- DBA1-353N was DBA1-353
- DBA1-354N was DBA1-354
- DBA1-355N was DBA1-355
- DBA1-356N was DBA1-356
- DBLK-51/KIT was DBLK-51
- DBLK-52/KIT was DBLK-52
- DB-42 was DBR-42
- DB-43 was DBR-43
- DB-45 was DBR-45

CONSTRUCTION DETAILS UPDATES

Revised construction details for section 9A and 9B (pages 58 & 59). Now drawings show adjustable jamb rebate profile DBE-305 as a secondary option for sliding post to outer frame meeting stile.

CUTTING LIST UPDATES

The new revised cutting list now shows all the updated part numbers.

SHOOT-BOLT FABRICATION DETAIL UPDATES

Revised drawing pages 139 to 144 showing shoot-bolt lock fabrication details. We have introduced new rod length equation for shoot-bolt fabrication. Now it allows to determine the rod length for standard outer frame and low threshold.

LEVER/LEVER LOCK FABRICATION DETAIL UPDATES

Revised drawing pages 145 & 146 showing lever/lever lock cutout details. We have updated the top and bottom lever lock hook cutout position and size.

